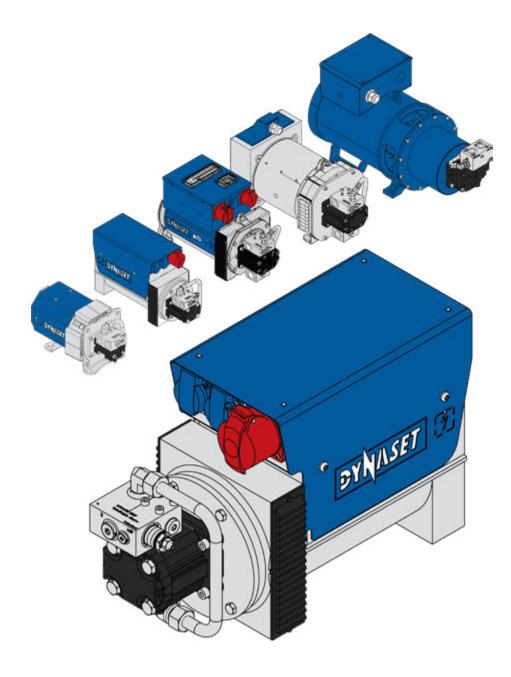


POWERED BY HYDRAULICS







09/21 rev 1.3

> HG 3,5 HG 6,5 HG 10,1 HG 15,1 HG 30,1 HG 55 HG 4,1 HG 6,6 HG 12 HG 20,1 HG 35 HG 65 HG 5 HG 10 HG 12,1 HG 26 HG 45 HG 80





Congratulations!

You have just purchased DYNASET hydraulic equipment!

The equipment allows you to maximize the productivity and efficiency of your mobile machine. Read this User Manual before using your new equipment. It contains important information that will help you to take the full advance of the technical features avaible in your equipment.

Please contact us for any feedback you might have on our products. Your feedback is important to us for improving our products and customer service.

We are constantly developing and releasing new innovations. Please visit on our website and social media channels for the latest news and updates.

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GENERAL 1.

This manual contains general information about assembly, installation, operation and maintenance of DYNASET HG hydraulic generators.



ATTENTION!

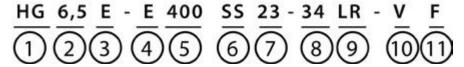
Read this user manual before installation, use or maintenance of the HG Hydraulic Generator to ensure proper handling, operation and maintenance right from the beginning. Pay attention to warnings and safety instructions. READ CHAPTER "2. SAFETY".

1.1. **PRODUCT INFORMATION**

HG hydraulic generators are compact and integrated all-in-one units, especially designed for mobile installations. The generators use hydraulic power source to operate and produce high quality electricity. The generators can be used to power a wide variety of tools, appliances and electric machinery.

PRODUCT IDENTIFICATION KEY 1.2.

The product identification key describes the characteristics of the DYNASET product. The product identification key is on the product type plate which is attached on to every DYNASET product.

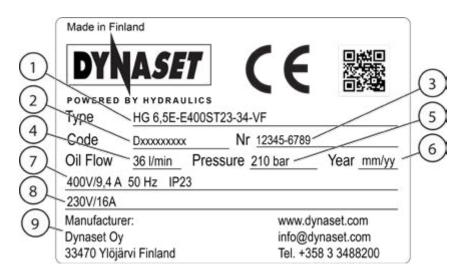


Picture 1: Identification key for HG hydraulic generators

- 1. Product category, HG hydraulic generators.
- 2. Nominal power output. Generator's theoretical power output in kVA.
- 3. The product series that the generator model belongs to.
- **4. AC frequency,** 50/60 Hz, which the generator is build for.
- **5. Main output voltage** of the generator.
- 6. Generator's wiring model.
- 7. Products ingress protection (IP) class.
- 8. Nominal hydraulic flow. Theoretical hydraulic flow of the base machine needed to operate the product.
- 9. Hydraulic output equipment attached to the product. READ CHAPTER, 1.8. Hydraulic equipment".
- 10. Electric output equipment attached to the product. READ CHAPTER "1.9. Electric equipment".
- 11. Single phase power output socket type on the HG Hydraulic Generator. READ CHAPTER, 1.9.1. Single phase socket plug type".



1.3. TYPE PLATE



Picture 2: Type plate

- 1. Product identification key
- 2. Product code
- 3. Serial number
- 4. Minimum hydraulic flow
- 5. Maximum hydraulic pressure
- 6. Production month / year

- 7. Three Phase: Main voltage / current, frequency, IP classification.
- 8. Single Phase: Main voltage/ current.
- 9. Manufacturer's contact information

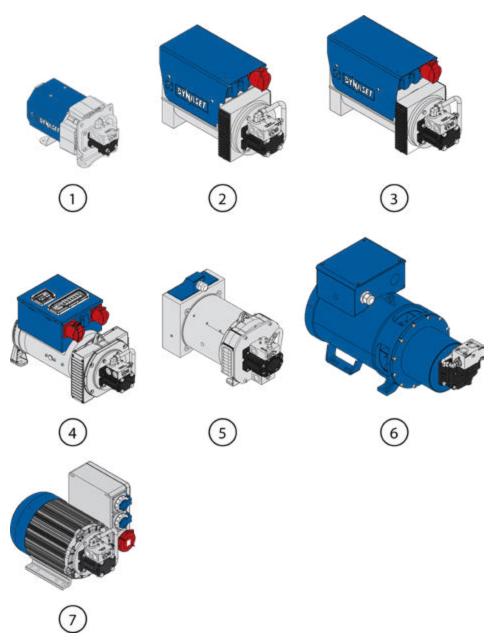
1.4. HG'S LINE-UP

Standard DYNASET HG Hydraulic Generators are divided into seven groups. All groups are divided based on their basic structure and IP classification. Models are presented below.

Series: Model

- 1. S: HG 3,5 kVA 5,0 kVA
- 2. E: HG 6,5 kVA 10 kVA
- 3. F: HG 12 kVA
- 4. F: HG 19 kVA

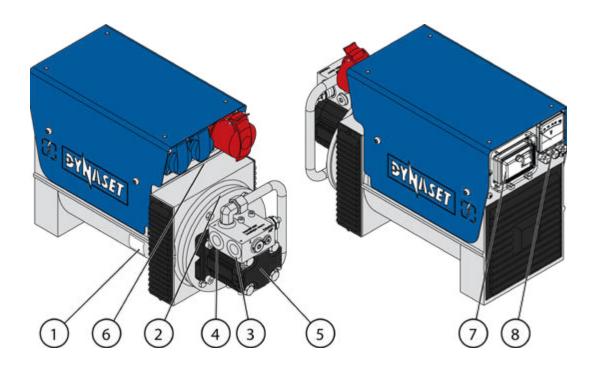
- 5. G: HG 26 kVA 35 kVA
- 6. C: HG 45 kVA 80 kVA
- 7. W: HG IP54 generators



Picture 3: HG Hydraulic Generator line-up



1.5. HG'S MAIN COMPONENTS



Picture 4: Main assembly of the HG hydraulic generators

- 1. Type plate¹
- 2. Serial number¹
- 3. Hydraulic pressure line (P)
- 4. Hydraulic return line (T)
- ¹ Place may vary between models

- 5. Hydraulic motor
- 6. Electric sockets¹
- 7. Residual current device, Fuses 1
- 8. Voltage meter ^{1,2}

1.6. IP (Ingress Protection) CLASSIFICATION

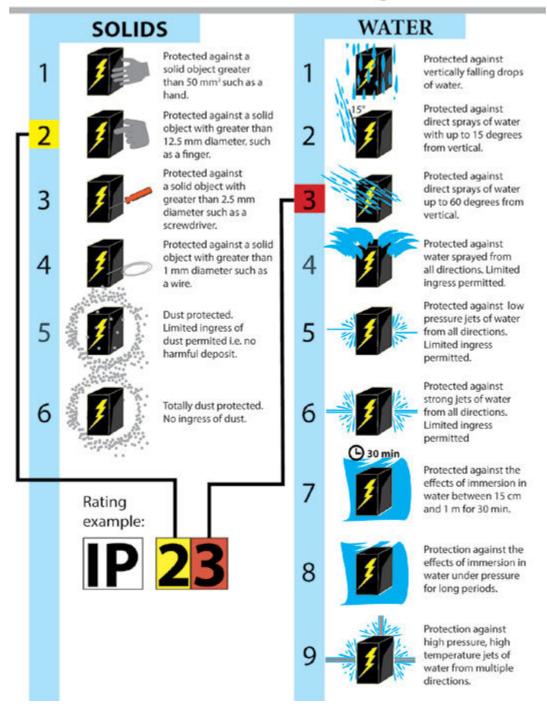
HG hydraulic generators are IP classified according to the IEC standard 60529 for the degrees of protection of electrical equipment. The protection class of standard HG Hydraulic Generator complies the specifications IP23 or IP54. Also other IP class generators are available by request.

HG Hydraulic Generator's IP class is marked into the products identification key. From the following chart you can check your IP class information.

²Optional



IP_{Ingress} Classification guide



1.7. **VOLTAGE AND FREQUENCY**

HG Hydraulic Generators are manufactured to output up to 690V voltage with 50 or 60 Hz frequecy.

Picture below represents different single phase and picture after that represents different three phase voltage and frequency areas in the world.

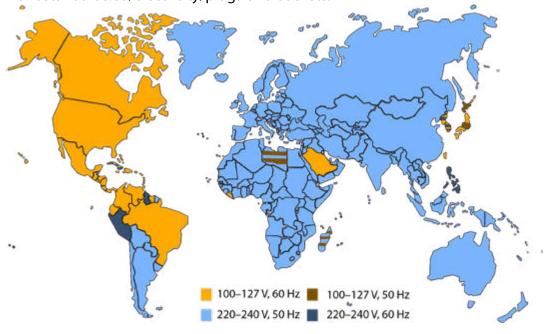


NOTE!

Always check that the HG hydraulic generators output frequency, voltage and socket are suitable for your work location.

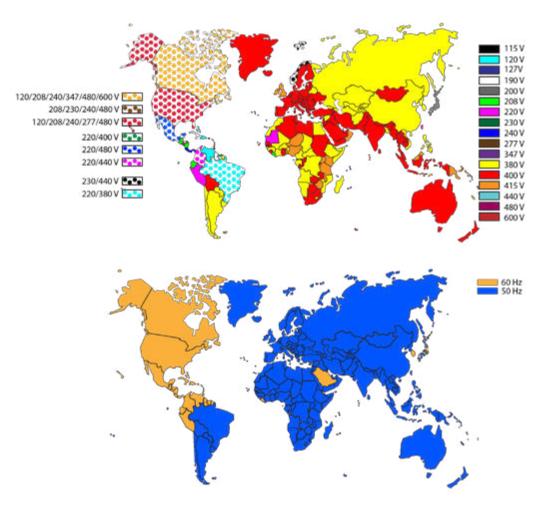
More information about different countries single and three phase electric power usage can be found e.g. from the website http://www.worldstandards.eu/ electricity/

The pictures are based on information on the internet page: http://www. worldstandards.eu/electricity/plugs-and-sockets.



Picture 5: Single phase voltage and frequency map





Picture 6: Three phase voltage and frequency world map

1.8. **HYDRAULIC EQUIPMENT**

This product identification key describes which hydraulic options are included to the HG Hydraulic Generator's structure.

Drain line (L)

An additional drain line can be installed on the HG Hydraulic Generator if the pressure in tank line is too high.



NOTE!

The maximum pressure in tank line is 5 bar.

Pressure relief valve (P)

An additional pressure releaf valve can be installed on the generators RPM-block. Pressure release valve prevents oil pressure raising too high.

Add-on valves (V/W)

As an addition for traditional valve options, Dynaset offers HG Hydraulic



Generators equipped with Add-On valves to replace load sensing and pressure relief valves. With the Add-on valve block the valves are integrated to the HG Hydraulic generators RPM-block, They can also be installed afterwards to the HG generators. They save space and simplify generator and valve installation to the hydraulic system.

Rubber cushions (R)

Rubber cushions are attachments between HG Hydraulic Generator and its base machine. If HG Hydraulic Generator comes with rubber cushions, grounding of the generator have to be ensured.



NOTE!

READ CHAPTER, 4.4. Grounding" to see proper grounding for the HG hydraulic generators.

Without automatic frequency regulation (S)

Without automatic frequency regulation generator does not have any automatic rotation or frequency control.



NOTE!

Customer is responsible of controling the suitable oil flow and rotation speed of the hydraulic motor, if an automatic frequency regulation isn't provided.

Silence-Motor (E)

An additional hydraulic motor option which noise level is reduced. Silence-motors are used when low noise level is required.

ELECTRIC EQUIPMENT 1.9.

The product identification key describes which electric equipments are included in HG Hydraulic Generator's structure.

All DYNASET HG hydraulic generators except the cable model (K), include fuses and either a residual current device (V) or a residual current circuit breaker device (Y). Other electric equipment are optional.

Cable connection (K)

Generators with cable connection come only with cable output. These models don't have any electrical safety devices such as fuses and residual current device circuit breakers on them.

Residual current device (V)

A residual current device (RCD) responds to current leakages by switching the current off if the current difference between phase and neutral is more than 30

RCD has a test button to test its proper operation in fault condition. When the



test button is pressed it safely creates a small leakage condition which releases the switch. RCD is to be tested monthly. READ CHAPTER, 6.4. Test Safety devices."

The RCD (V) includes a residual current circuit breaker device (RCCBD) which functions are presented in the equipment (Y).

Residual current device circuit breaker (Y)

The Residual current device circuit breaker (RCCBD) is installed in the distribution box. Each socket in distribution box has its own RCCBD with a reset switch. Automatic circuit breakers protects the unit from a current overload.

RCCBD also includes a test button. When the button is pressed, it safely creates a small leakage condition and releases the switch. RCCBD (Y) is integrated into the RCD which functions are presented in the equipment (V).

Insulation monitoring device (I)

An insulation monitoring device is located in the distribution box. The insulation monitoring device monitors the ungrounded system between an active phase conductor and earth. It is intended to give an alert (light) or disconnect the power supply when the resistance drops below the limit value. The first limit value switches on the red light. The second limit value disconnects the power supply.

Rotation speed sensor (S)

An additional rotation speed sensor can be included on the HG Hydraulic Generator when purchasing the generator. The rotation speed sensor is a Hall sensor with NPN and it is located in the rotors rear axle. Ordering the HG Hydraulic Generator with the rotation speed sensor is agreed separately.

Centre grounding transformer (T)

A centre grounding transformer is located in the distribution box. Grounding transformers allow three wire (delta) polyphase system supplies to accommodate phase to neutral loads by providing a return path for current to a neutral.

Other Electric Equipment

If you have a need for other electrical equipment for your generator please contact us for more information about the possibilities of upgrading your product.



1.9.1. SINGLE PHASE SOCKET PLUG TYPE

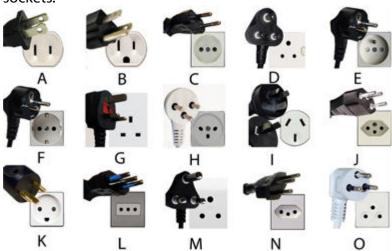
Picture below shows all the single-phase electricity socket types. In the following chart are their specification. The pictures are without lids to demonstrate the type of socket. All delivered sockets come with lids. IP54 models have lockable lids.



NOTE!

Ungrounded plugs and sockets A,C and I are not available.

The pictures are from: http://www.worldstandards.eu/electricity/plugs-andsockets.



Picture 7: Single phase sockets and plugs

Туре	Grounding	Current (A)	Voltage (V)	Socket compatibility with plug(s)
Α	Not grounded	15	100-127	Α
В	Grounded	15	100-127	A&B
C	Not grounded	2,5	220-240	С
D	Grounded	5	220-240	C & D, (Unsafe with E & F)
E	Grounded	16	220-240	C, E & F
F	Grounded	16	220-240	C, E & F
G	Grounded	13	220-240	G
н	Grounded	16	220-240	C & H (Unsafe with E & F)
ı	2 pins: not grounded 3pins:grounded	10	220-240	I
J	Grounded	10	220-240	C&J
K	Grounded	16	220-240	C & K (Unsafe with E & F)
L	Grounded	10 16	220-240	10 A socket: C & L. 16 A socket: L
М	Grounded	15	220-240	M
N	Grounded	10 20	220-240	C & N
0	Grounded	16	220-240	C & O (Unsafe with E & F)



The single-phase plugs are also presented in the following map by their usage in different parts of the world. Note that the map is for general use only and the plug & socket types might vary from it.



Picture 8: Single phase plug and socket map

The pictures are from: http://www.worldstandards.eu/electricity/plugs-and-sockets.

1.9.2. THREE PHASE SOCKET PLUG TYPE

Three-phase socket plugs are delivered according to the IEC60309 and NEMA standards. Few common models are presented in the pictures 9 and 10.



Picture 9: IEC60309 three phase sockets and plugs





Picture 10: NEMA three phase sockets and plugs

Pictures are from: http://www.abb.com/, http://www.mennekes.com/ and http://www.hubbellcatalog.com/.

Delivered sockets or plugs might have different color or exterior than in the pictures 9 and 10. Ask for suitable three-phase plug, socket, IP class configuration when ordering HG Hydraulic Generator.

Nr.	Voltage	Rated current	IP class	HZ	Number of poles	Earthing sleeve position
1	380 - 415 V	16 A	44	50-60	3p + n + e	6h
2	380 - 415 V	16 A	44	50-60	3p + n + e	6h
3	346- 415 V	32 A	44	50-60	3p + n + e	6h
4	346 - 415 V	32 A	44	50-60	3p + n + e	6h
5	346 - 415 V	63 A	44	50-60	3p + n + e	6h
6	346 - 415 V	63 A	44	50-60	3p + n + e	6h
7	400 V	16 A	67	50-60	3p + n + e	6h
8	400 V	32 A	67	50-60	3p + n + e	6h
9	125/250V	30 A	66	50-60	3p+e	6h
10	120/208V	30 A	66	50-60	4p+e	6h



SAFETY 2.

2.1. **SAFETY PRECAUTIONS**



ATTENTION!

Operator and maintenance personnel must act in compliance with the laws, regulations and recommendations issued by the local electricity and work safety authorities.



ATTENTION!

All installations and maintenance must be performed according to this manual. All electrical installations and maintenance that is not shown in this manual should only be performed by a qualified electrician.

WARNING

RISK OF ELECTRIC SHOCK!

Risk of electric shock. Do not remove any covers when operating. All the repairs must be done by a qualified electrician.



Operating voltage of HG Hydraulic Generator varies 110 - 690V depending on the generator type.



HIGH PRESSURE OIL!

Can cause severe injuries. Always wear appropriate clothing and safety equipment.





The hydraulic system is pressurized up to 420bar.



HYDRAULIC GENERATORS **SAFETY**

The pressure in hydraulic circuits is considerably high. Therefore the condition of your equipment are to be kept under constant observation. All couplings, valves and hoses are to be kept tight and clean. Leaks in the hydraulic system must be repaired immediately to avoid injuries caused by high pressure and oil blowouts.



ATTENTION!

All installations and maintenance must be performed according to this manual. All electrical installations and maintenance that is not mentioned in this manual should only be performed by qualified electrician.



NOTE!

Technical condition of your machinery and equipment must be subjected to constant surveillance.

The base machine must be stopped and the hydraulic circuit be depressurized prior to maintenance, detaching or disassembling the HG Hydraulic Generator.

2.2. **SAFETY EQUIPMENT**

When working with HG Hydraulic Generator or accessories, wear appropriate protective clothing, safety goggles, gloves, ear protection.









OPERATING SAFETY 2.3.



ATTENTION!

Do not exceed the maximum load.



WARNING

RISK OF BURNS!

The unit parts and oil can be hotter than 80°C!

Wear personal safety equipment!



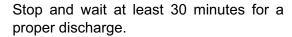
2.4. **MAINTENANCE SAFETY**

Hydraulic system of the base machine should be maintained according to the machines own service program.

WARNING

RISK OF ELECTRIC SHOCK!

Wait until the charge of the electric parts is completely discharged before removing any covers.





RISK OF ELECTRIC SHOCK.



ATTENTION!

All installation and maintenance of electric equipment must be performed by qualified electrician only.



ATTENTION!

Before beginning any maintenance or repair, ensure that the system is stopped and depressurized. Make sure that the system can not start accidentally.



NOTE!

When carrying out any maintenance to HG Hydraulic Generator keep the components of the system clean. This is to ensure safe, reliable and long life operation of your equipment.



HYDRAULIC GENERATORS SAFETY

2.5. WARNING LABELS

Warning labels are included with each main product.

Product recipient is obligated to place warning labels on the DYNASET product. Attach labels to visible and appropriate place onto or close to DYNASET product where it's easily seen. Clean surface with solvent detergent before attaching labels.



READ OPERATING INSTRUCTIONS.



USE EAR PROTECTION AND SAFETY GOGGLES.



HIGH PRESSURE OIL



RISK OF ELECTRIC SHOCK.

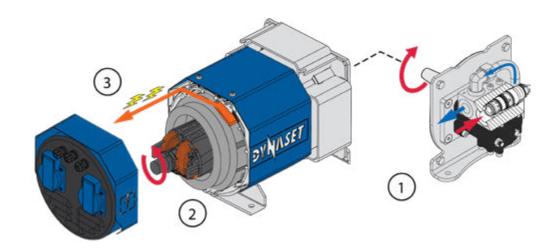


BEWARE OF HOT SURFACE.



3. OPERATING PRINCIPLE

3.1. OPERATING DESCRIPTION



Picture 11: HG hydraulic generators operating principle

- 1. When the hydraulic flow is directed through RPM-valve block to the hydraulic motor. The RPM-valve keeps the flow constant with a RMP-cartridge and controls the speed of the hydraulic motor.
- 2. Hydraulic motor actuates the alternator's rotor through a direct connection to the rotor. When the rotor spins it produces a changing magnetic flux that generates electricity.
- 3. The electricity is directed through the distribution box and on to the selected output, socket or cable.

3.2. VOLTAGE CONTROL

Voltage regulator adjusts rotors excitation power, maintaining constant output voltage at fluctuating electric load.

SINGLE PHASE GENERATORS

Voltage control of single phase generator is affected with a capacitor circuit, connected to an auxiliary windings. Voltage control keeps the voltage constant through the whole load range with accuracy of \pm 5%. The response time of the voltage control is less than 1 second.

THREE PHASE GENERATORS

3-phase generators are equipped either with compound or electronic voltage regulator.



HYDRAULIC GENERATORS OPERATING PRINCIPLE

Compound regulator is connected to the auxiliary windings. The regulator maintains the output voltage constant through the entire load range with accuracy of \pm 5%. Compound regulator sets the excitation current according to electric load of each phase individually with its separate current windings.

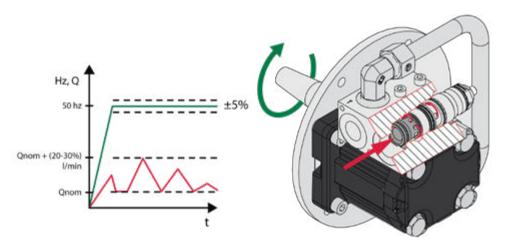
Electronic voltage regulator is connected to the stators windings and achieves an accuracy of \pm 3%. Electronic voltage regulator constantly compares output voltage to the pre-adjusted reference value and sets the excitation current according to the load.

The response time of the voltage control is less than 1 second.

3.3. PERFORMANCE OF AUTOMATIC FREQUENCY CONTROL

RPM-cartridge maintains rotation speed of the hydraulic motor so that the frequency is constant ($\pm 5\%$). The output power remains stable ($\pm 5\%$) even when the hydraulic flow (Q) exceeds the nominal flow (Qnom) up to 20-30% l/min, depending on HG Hydraulic Generator size.

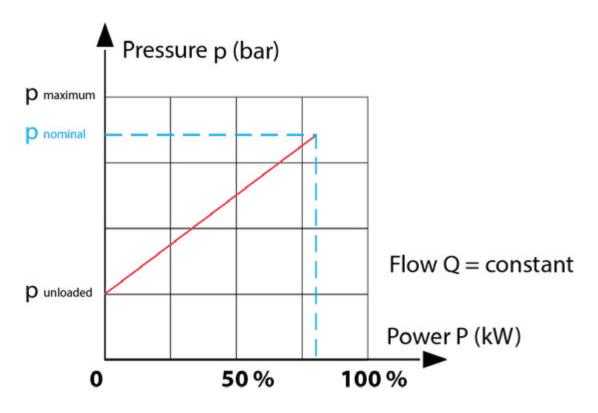
3.4. PRESSURE POWER RATIO



Picture 12: Automatic frequency control

Following chart describes the power to pressure ratio. The chart shows output powers relation to the pressure, when the hydraulic flow Q is kept constant. The best power to pressure ratio is achieved when the pressure is at nominal level, little under the maximum value. READ CHAPTER, 10. TECHNICAL SPECIFICATIONS.





Picture 13: Pressure/Power chart



HYDRAULIC GENERATORS OPERATING PRINCIPLE



INSTALLATION 4.

BEFORE INSTALLATION 4.1.



ATTENTION!

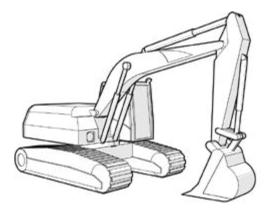
Read the instructions before installation of the DYNASET product!

4.1.1. HYDRAULIC SYSTEM OF A BASE MACHINE

Base machine's have different type of hydraulic systems. Most common hydraulic systems in mobile machinery are:

- Open centre hydraulic system with Load Sensing variable displacement pump
- Closed centre hydraulic system with Load Sensing variable displacement pump
- Hydraulic system with fixed displacement pump

Before installing the DYNASET product, find out the type of the hydraulic system of your machine.



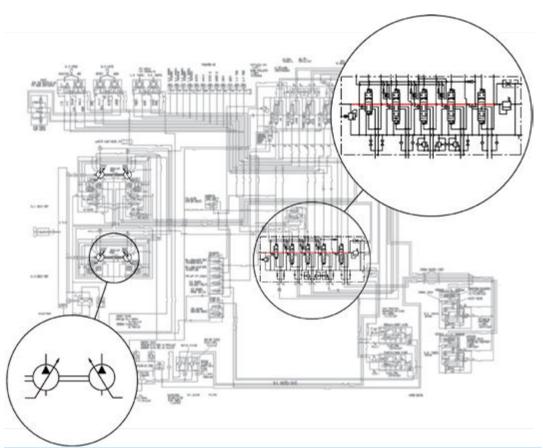


If you are unsure of the hydraulic system, please contact the manufacturer of your base machine.

Next three paragraphs describe the hydraulic systems in more detail.



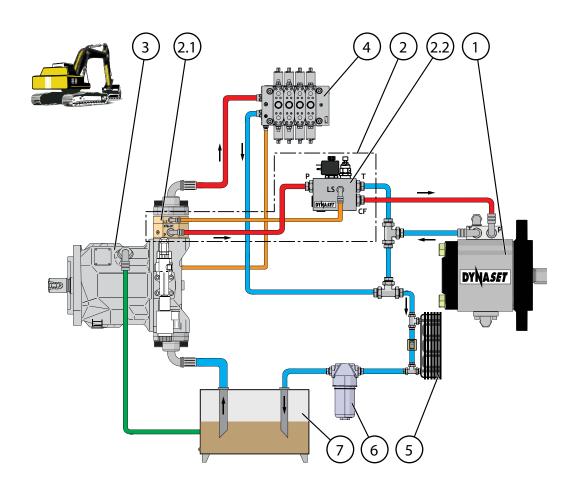
OPEN CENTRE HYDRAULIC SYSTEM WITH LOAD SENSING VARIABLE DISPLACEMENT PUMP



Picture 14: Open centre hydraulic system with load sensing variable displacement pump

In open centre hydraulic system the flow is returned to tank through the control valves open centre; that is, when the control valve is centered. It provides an open return path to tank and the fluid is not pumped into a high pressure. In Load Sensing variable-displacement pump, the flow rate and output pressure adjusts automatically based on the load of the hydraulic system.





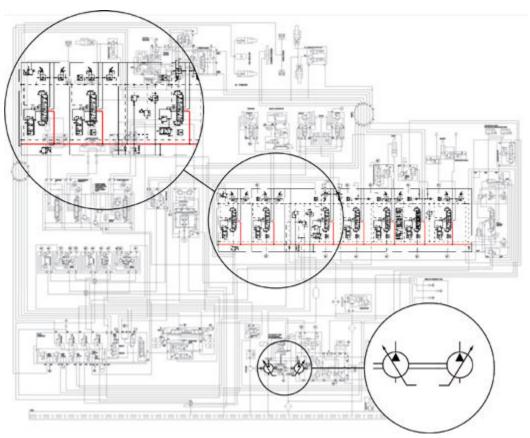
Picture 15: Connection figure for open centre hydraulic system with Load Sensing variable displacement pump

- 1. DYNASET hydraulic equipment
- 2. DYNASET Priority valve PV-SAE
- 2.1. DYNASET PC-SAE pressure compensator
- 2.2. DYNASET LSV Load Sensing valve
- 3. Base machine's variable displacement pump

- 4. Open centre directional control valves
- 5. Oil cooler
- 6. Oil filter
- 7. Oil tank



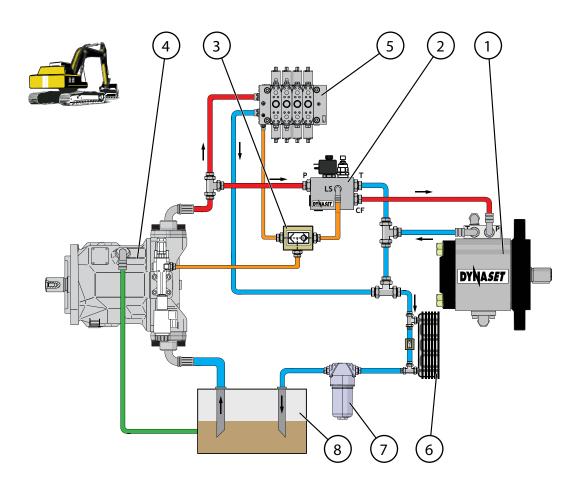
CLOSED CENTRE HYDRAULIC SYSTEM WITH LOAD SENSING VARIABLE DISPLACEMENT PUMP



Picture 16: Closed centre hydraulic system with Load Sensing variable displacement pump

In a closed centre hydraulic system the oil flow is stopped from the pump when control valve is centered. The pump can rest when the oil is not required to operate a function. In Load Sensing variable-displacement pump, the flow rate and output pressure adjusts automatically based on the load of the hydraulic system.





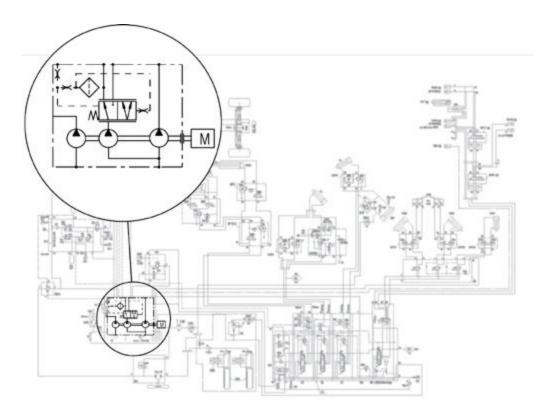
Picture 17: Connection figure for closed centre hydraulic system with Load Sensing variable displacement pump

- 1. DYNASET hydraulic equipment
- 2. DYNASET LSV Load Sensing valve
- 3. DYNASET Shuttle valve
- 4. Base machine's variable displacement pump

- 5. Closed centre directional control valves
- 6. Oil cooler
- 7. Oil filter
- 8. Oil tank



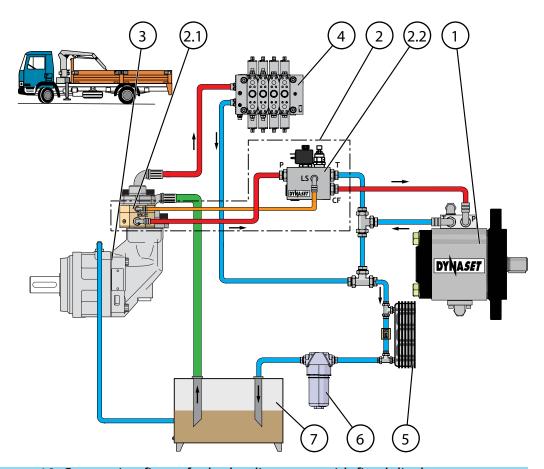
HYDRAULIC SYSTEM WITH FIXED DISPLACEMENT PUMP



Picture 18: Hydraulic system with fixed displacement pump

In hydraulic system which has the fixed displacement pump, the oil flow from the pump is fixed. Every stroke of the hydraulic motor moves the same amount of oil. The output flow is function of the motor's rpm and pump's displacement.





Picture 19: Connection figure for hydraulic system with fixed displacement pump

- 1. DYNASET hydraulic equipment
- 2. DYNASET Priority valve PV-SAE
- 2.1. DYNASET PC-SAE pressure compensator
- 2.2. DYNASET LSV Load Sensing valve
- 3. Base machine's fixed displacement pump

- 4. Open centre directional control valves
- 5. Oil cooler
- 6. Oil filter
- 7. Oil tank

HYDRAULIC GENERATORS INSTALLATION

4.1.2. DYNASET VALVES

DYNASET valves are designed to enable easy installation of your DYNASET hydraulic product.

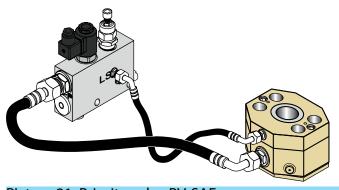
DYNASET LSV LOAD SENSING VALVE



Picture 20: Load sensing valve LSV

DYNASET LSV load sensing valves are made for installations in a closed centre hydraulic systems.

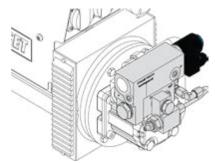
DYNASET PV-SAE PRIORITY VALVE



Picture 21: Priority valve PV-SAE

DYNASET PV- SAE priority valve enables the installations of the DYNASET products into any hydraulic system.

DYNASET ADD-ON VALVES



Picture 22: Add-on valves

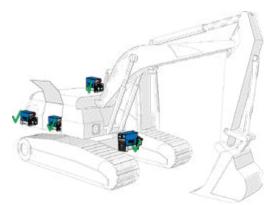
DYNASET Add-on valves are made for easy and compact installations for all hydraulic systems to replace LSV and Pressure relief valves.



4.2. **INSTALLING A DYNASET HYDRAULIC PRODUCT**

4.2.1. PLACING A DYNASET HYDRAULIC PRODUCT

Place DYNASET hydraulic product where there is an easy access to the unit. Ensure proper ventilation.



Picture 23: Location of the HG Hydraulic Generator



NOTE!

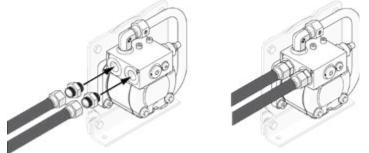
When positioning the HG Hydraulic Generator, ensure that the air venting is sufficient. READ CHAPTER, 4.3. Installing HG Hydraulic Generator for more information.

4.2.2. INSTALLING DYNASET VALVES

Installation instructions can be found in DYNASET LSV or DYNASET PV SAE Installation manual.

4.2.3. CONNECTING HYDRAULIC HOSES

Pressure (P) and return (T) lines of a hydraulic system are connected to the DYNASET units corresponding hydraulic ports.

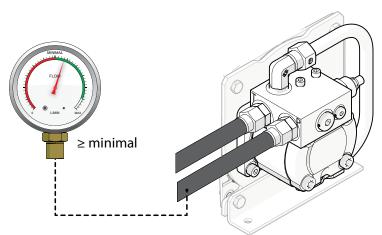


Picture 24: Installing hydraulic hoses



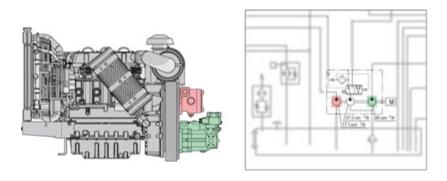
HYDRAULIC GENERATORS INSTALLATION

Ensure that the hydraulic flow of the base machine is sufficient to run the unit. At least the minimal flow must be available. READ CHAPTER "10. TECHNICAL SPECIFICATIONS" for more information.



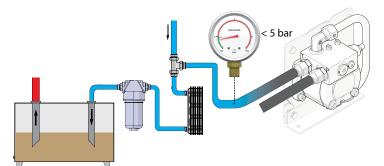
Picture 25: P-line operational hydraulic flow

In case of hydraulic flow being too high. The flow must be reduced either by dropping down the rotation speed of base machine's hydraulic pump or using flow limiter valve. DYNASET PV-SAE priority valve is recommended.



Picture 26: Base machine's pumps

Return line must be connected to a hydraulic oil tank in the shortest possible line in order to keep the return hydraulic pressure under 5 bar in the tank line. Generally DYNASETs return line is to be connected directly to the return line of a hydraulic system.



Picture 27: Return line (T) pressure must be under 5 bars.

36





ATTENTION!

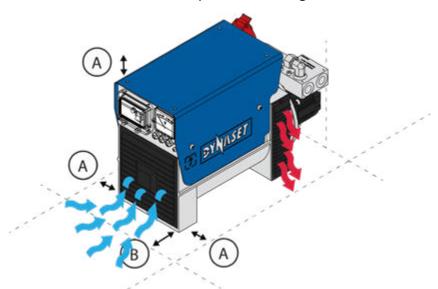
Ensure that the filtering degree and cooling capacity of the hydraulic system are sufficient. READ CHAPTER "10. TECHNICAL SPECIFICATIONS" for more information.

4.2.4. HYDRAULIC FLUIDS

To use proper hydraulic fluid READ CHAPTER "6.2. Hydraulic fluids" for more information.

4.3. **INSTALLING HG HYDRAULIC GENERATOR**

DYNASET HG Hydraulic Generator can be installed into the hydraulic system of any base machine. It can be installed to a place where sufficient venting and easy access to HG is ensured. The position of the generator must be horizontal.



Picture 28: Placement of the HG Hydraulic Generator with sufficient room and ventilation

Minimum 25 mm

Minimum 50 mm B.



NOTE!

Sufficient venting is important. Generators components heat up under use. Maintain the generator accordingly and keep the vents open and clean.



HYDRAULIC GENERATORS INSTALLATION

4.4. **GROUNDING**



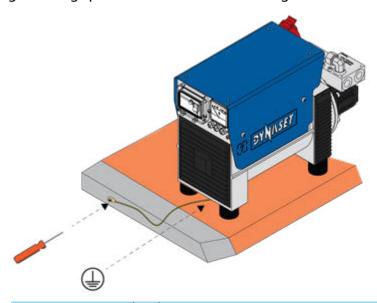
ATTENTION!

DYNASET HG Hydraulic Generator must be grounded when rubber cushions or plastic pads are installed to the generators framework. Grounding is also recommended when the generator is installed onto the base machine without rubber cushions or plastic pads.

Do not ground HG through hydraulic connections. Make the grounding only to the base machines frame. Use external galvanized wire to gain proper grounding as shown picture 28. The ground wire is recommended to be according to the following table.

Generator size S (kVA) Ground wire cross-section area	
S < 10 kVA	2.5 mm ² (13AWG)
10 < S < 20 kVA	4 mm² (11AWG)
20 < S < 40 kVA	6 mm² (9AWG)
S >40 kVA	10 mm² (7AWG)

Ground the HG from the marked grounding spot in generators frame. The grounding spot varies between different generator models.

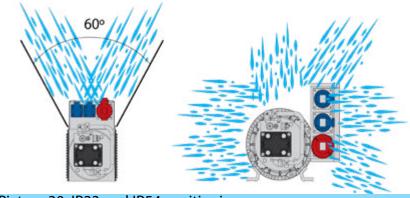


Picture 29: HG Hydraulic Generator grounging, in picture HG 6,5



4.5. IP CODE REQUIREMENTS

IP23 HG hydraulic generators must be installed in a location and position where water can not enter the generator from below or from the sides according to the IP23 classification. IP54 HG hydraulic generators can be installed outside of a base machine.

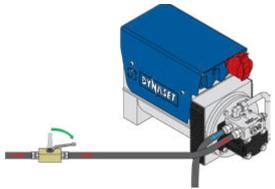


Picture 30: IP23 and IP54 positioning

4.6. OUTPUT FREQUENCY INSPECTION AT START-UP

HG hydraulic generators are tested and adjusted at factory but it is recommended to check the output frequency before taking HG Hydraulic Generator into operation.

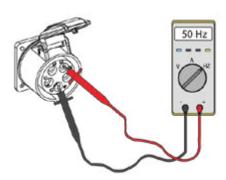
- 1. Ensure that the generator is properly connected to the hydraulic system of your base machine and there are no oil leakages in system.
- 2. Start the engine of your base machine. Adjust the engine speed to demanded level if necessary.
- 3. Start the generator with a control valve.



Picture 31: Starting the HG Hydraulic Generator

4. Check the output frequency. Use universal true RMS-multimeter. When the generator is running without load, switch the metering device to the Hz-position and check the frequency from each socket. Frequency value should be 50 Hz \pm 5%.

HYDRAULIC GENERATORS INSTALLATION



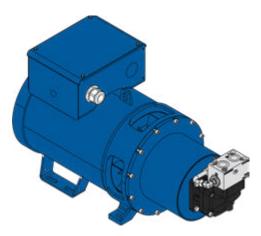
Picture 32: Metering frequency from the socket

5. Adjust frequency if necessary. READ CHAPTER,,6.5. Output frequency adjusting for more information.

Generator can also be tested by measuring the output voltage.

4.7. K CABLE MODEL

Cable connection model K has a cable connection without the sockets and distribution box. Cable connection models don't have any electrical safety device such as fuses and residual current device circuit breakers.



Picture 33: HG 40 cable model



CABLE CONNECTIONS 4.8.



ATTENTION!

The customer is responsible of the connection of the cable and safety devices in accordance with the local laws, regulations and recommendations issued by local electricity and work safety authorities.

The connection to the generator must be done in following manner.

- 1. Check first the voltage from the type plate on the generator
- 2. Check the generator product series mark from thegenerators identification key found in the type plate.
- 3. Select correct connection type from list below based on the voltage and product series
- 4. Make the connection

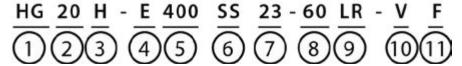


ATTENTION!

Connections variate with different generator voltages and product series. Using incorrect connection may damage the generator. If you have questions about the cable connection take contact to Dynaset or nearest Dynaset dealer.

DEFINING GENERATOR CONNECTION TYPE 4.9.

One can define the generator product series type from the type plates identification key. The series is described with letter at the third number in the picture below.



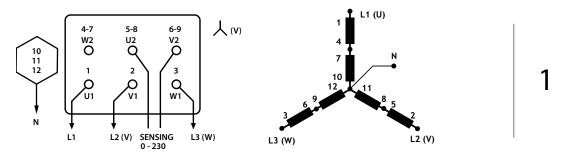
Picture 34: Identification key for HG hydraulic generators

The generator product series H

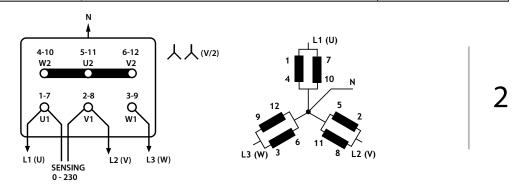
If the generator series that you are looking for is not found on this guide, take contact to dynaset service at service@dynaset.com for help



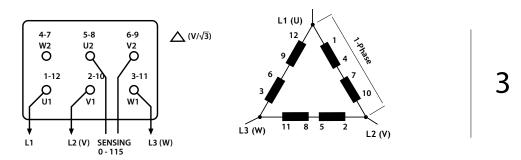
4.10. SUPER COMPACT SERIES E, F THREE PHASE GENERATORS



		FREQUENCY	1~PHASE / 3~PHASE	GENERATOR PRODUCT SERIE
3	,	50 Hz	230 / 400, 220 / 380, 240 / 415, 254 / 440	H, I, J
	3	60 Hz	240 / 415, 254 / 440, 266 / 460, 277 / 480	H, I, J



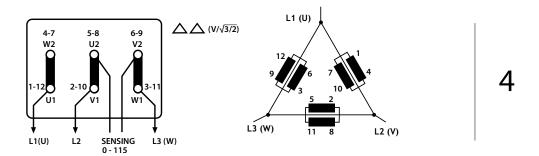
	FREQUENCY 1~PHASE / 3~PHASE		GENERATOR PRODUCT SERIE
	50 Hz	110 / 190, 115 / 230, 120 / 208, 127 / 220	H, I, J
4	60 Hz	120 / 208, 127 / 220 , 133 / 230, 139 / 240	H, I, J



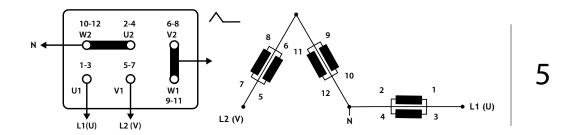
FREQUENC		1~PHASE / 3~PHASE	GENERATOR PRODUCT SERIE
_	50 Hz	110 / 220, 115 / 230, 120 / 240, 127 / 254	H, I, J
5	60 Hz	120 / 240, 127 / 254, 133 / 266, 139 / 277	H, I, J



HYDRAULIC GENERATORS INSTALLATION



	FREQUENCY 1~PHASE/3~PHASE		GENERATOR PRODUCT SERIE
	50 Hz	110 / 110, 115 / 115, 120 / 120, 127 / 127	H, I, J
6	60 Hz	120 / 120, 127 / 127, 133 / 133, 139 / 139	H, I, J



	FREQUENCY 1~PHASE / 3~PHASE		GENERATOR PRODUCT SERIE
_	50 Hz	100 / 200, 110 / 220, 115 / 230, 120 / 240, 127 / 254	H, I, J
	60 Hz	100 / 200, 120 / 240, 127 / 254, 133 / 266, 139 / 277	H, I, J

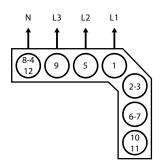


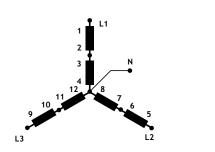
ATTENTION!

Connections variate with different generator versions and series. Check your model and follow the specific instructions.

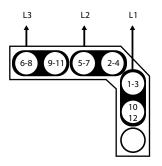


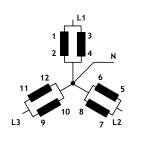
4.11. SERIES C THREE PHASE GENERATORS (40KVA UPWARDS)





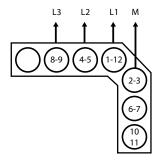
FREQUENCY 1~PHASE / 3~PHASE		1~PHASE / 3~PHASE	GENERATOR PRODUCT SERIE
	50 Hz	230 / 400, 220 / 380, 240 / 415, 254 / 440	С
8	60 Hz	240 / 415, 254 / 440, 266 / 460, 277 / 480	С

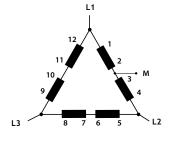




	2

	FREQUENCY	1~PHASE / 3~PHASE	GENERATOR PRODUCT SERIE
	50 Hz	110 / 190, 115 / 230, 120 / 208, 127 / 220	С
9	60 Hz	120 / 208, 127 / 220 , 133 / 230, 139 / 240	С





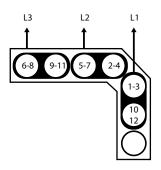
3

		FREQUENCY	GENERATOR PRODUCT SERIE	
		50 Hz	110 / 220, 115 / 230, 120 / 240, 127 / 254	С
10	10	60 Hz	120 / 240, 127 / 254, 133 / 266, 139 / 277	С



HYDRAULIC GENERATORS INSTALLATION

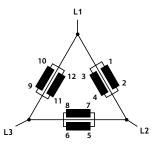
4



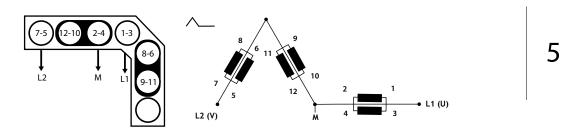
50 Hz

60 Hz

FREQUENCY 1~PHASE/3~PHASE



\bigcirc		6	5	,
1~PHASE/3~PHASE				GENERATOR PRODUCT SERIE
110 / 110, 115 / 115, 12	0 / 120, 127	/ 12	7	С



120 / 120, 127 / 127, 133 / 133, 139 / 139

	FREQUENCY	1~PHASE / 3~PHASE	GENERATOR PRODUCT SERIE
1.2	50 Hz	100 / 200, 110 / 220, 115 / 230, 120 / 240, 127 / 254	С
12	60 Hz	100 / 200, 120 / 240, 127 / 254, 133 / 266, 139 / 277	С



ATTENTION!

Connections variate with different generator versions and series. Check your model and follow the specific instructions.



HYDRAULIC GENERATORS INSTALLATION



5. **OPERATION**



ATTENTION!

Always check the HG Hydraulic Generator and its hoses condition before use to ensure there are no leaks or damages.

5.1. **CONNECTING THE APPLIANCE**

After ensuring the proper operation of DYNASET HG Hydraulic Generator, appliances can be connected. Appliance can be any electrical device e.g. work lamp, grinder, welder etc.

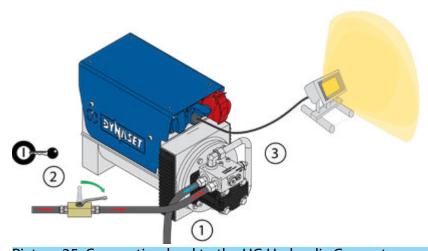
Avoid starting the HG generator with a appliance connected to it.



NOTE!

It is recommended to use a UPS(uninterruptable power source) with electrical equipment such as computers to protect them from power surges and spikes.

- 1. Connect the Hydraulic pressure line (P) and return line (T) to the HG Hydraulic Generator into their corresponding places.
- 2. Start your base machine. When the engine of the base machine is running and the hydraulic flow is available, the HG can be started by opening the hydraulic flow to it.
- 3. Connect your appliance to the generator.

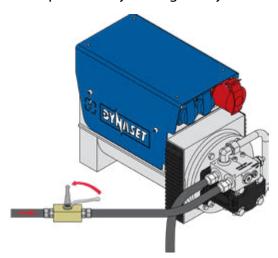


Picture 35: Connecting load to the HG Hydraulic Generator



5.2. STOPPING THE HG HYDRAULIC GENERATOR

1. Stop the HG by closing the hydraulic control valve.



Picture 36: Stopping the HG Hydraulic Generator



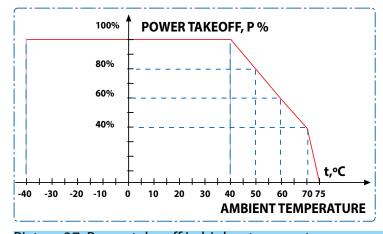
ATTENTION!

Exceeding the maximum hydraulic flow causes the generator to overspeed and may damage it as well as the connected appliance. READ CHAPTER "10. TECHNICAL SPECIFICATIONS" for the technical specifications.

5.3. **AMBIENT TEMPERATURE**

To avoid power loss, it is not recommended to use HG Hydraulic Generator when the ambient temperature exceeds +40 °C. When the ambient temperature exceeds +40 °C power takeoff should be limited in accordance with the attached diagram, e.g. for instance, at the ambient temperature of +50 °C the power takeoff should not be more that 80 % of the maximum.

If the ambient temperature reaches +40 °C, the HG's full output power can be maintained by adding an additional air ventilation.



Picture 37: Power take off in higher temperatures



MAINTENANCE 6.

DYNASET HG hydraulic generators are low-maintenance units. Only normally wearing parts and materials should be replaced either when necessary or in accordance with a service program.



ATTENTION!

Before beginning any maintenance or repair, ensure that the system is stopped and depressurized. Make sure that the system can not start accidentally.

6.1. **MAINTENANCE INTERVALS**

All maintenance must be complied with as they are scheduled in this manual. The following table provides maintenance schedule for DYNASET HG Hydraulic Generator.

CHECK POINTS	NEW DEVICE AFTER INSTALLATION	AFTER DAILY USE	MONTHLY
Perform the needed actions after HG's installation according to the chapter 4. Installation.	x		
Check if the HG Hydraulic Generator needs cleaning and clean it according to the chapter 6.3.		х	
Test safety devices			х

6.2. **HYDRAULIC FLUIDS**

A wide range of standard hydraulic fluids can be used with the DYNASET hydraulic equipment. Depending on the operating temperature, the following mineral hydraulic oils are recommended:

MINERAL HYDRAULIC OIL	OPERATION TEMPERATURE UP TO
ISO VG 32S	60 °C
ISO VG 46S	70 °C
ISO VG 68S	80 °C



NOTE!

Recommended oil viscosity is between 10 to 35 cSt when operating at normal operating temperature.

Synthetic and bio-oils can also be used if their viscosity characteristics and lubricating efficiency are similar to the mineral oils. Automatic transmission fluids and even engine oils can be used, provided that they are allowed to be used in hydraulic system of your base machine.



For the hydraulic fluid change interval follow the base machine's maintenance instructions.

To use special hydraulic fluids with DYNASET equipment, please contact the nearest DYNASET representative for more information.

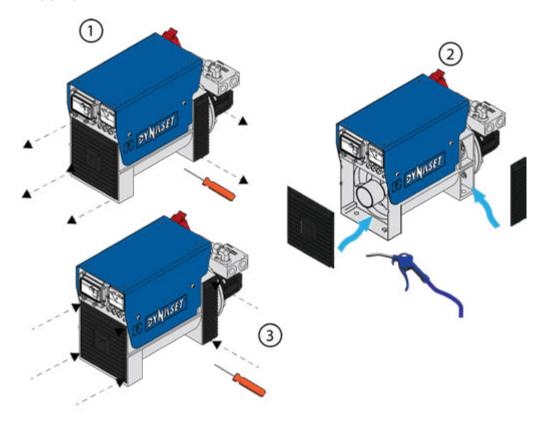
CLEANING THE HG 6.3.



ATTENTION!

Maintain the generator accordingly and keep the vents open and clean. Check your equipment after every work shift. Depending on the operational environment, clean the HG Hydraulic Generator as frequently as necessary to keep it in perfect working condition.

- 1. Remove side screens and air diffuser.
- 2. Clean fan, rotor and stator compartments with compressed air. Ensure that electric enclosure's drain holes are dirt free.
- 3. After cleaning the generator, place screens/covers back on and secure them with appropriate screws.



Picture 38: Cleaning the HG Hydraulic Generator





NOTE!

Use compressed air to clean your equipment.

Remove all unnecessary grease and oil deposits from the HG Hydraulic Generator. Accumulated grease and oil can cause overheating, creating subsequent damage and present a potential fire hazard.



ATTENTION!

Do not leave anything inside the generator case or control box which does not belong to the assembly.

Check the lids and covers as well as screw joints on regular basis, at least once a week and tighten them, if they are loose. If HG Hydraulic Generator is exposed to a noticeable vibration, inspection has to be done more frequently.

The condition of all oil seals/gaskets must be inspected and defective parts replaced.

After maintenance or cleaning, remember to install and tighten all covers!



NOTE!

Ensure a clean ventilation of the HG Hydraulic Generator. Dusty conditions increase the wear of the components.

6.4. **TEST SAFETY DEVICES**

The HG hydraulic generators RCD (V) or RCCBD (Y) has to be tested monthly.



NOTE!

Safety devices can only be tested when the HG generator is on.

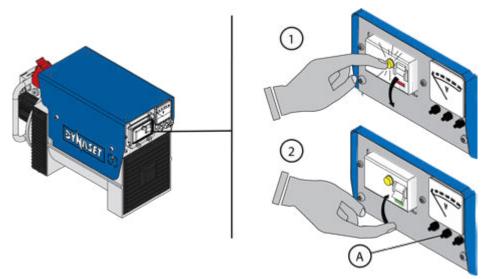
When the test button is pressed the switch must release immediately. Use of the HG Hydraulic Generator with faulty safety equipment is forbidden until they are replaced.

If a fault condition trips the safety device, the fault has to be cleared before the switch can be set back up. Bypassing or removing safety devices to clear the problem is strictly forbidden.



- 1. Push the RCD/RCCBD test button to check the functionality of the device. If everything is in order, the switch releases.
- 2. Switch the RCD/RCCBD reset switch back up to put the HG Hydraulic Generator operational.

A. Fuses



Picture 39: Testing the residual current device

6.5. **OUTPUT FREQUENCY ADJUSTING**



ATTENTION!

HG hydraulic generators are tested and adjusted at the factory. Do not adjust them without a real need. Adjust first the base machines hydraulic flow to demanded level.



ATTENTION!

When measuring output frequency, act in compliance with the laws, regulations and recommendations issued by local electricity, work safety authorities and universal multimeter manufacturer.



ATTENTION!

Do not adjust the generator when an appliance is connected to it.



NOTE!

When doing adjustment, the hydraulic fluid should be at normal operating temperature!



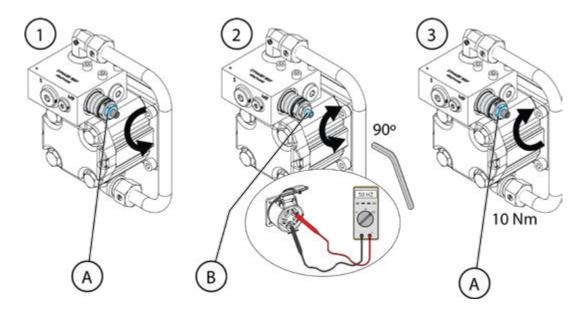
NOTE!

Only use a True RMS multimeter for measuring the frequency.

WHEN HG HYDRAULIC GENERATOR IS INSTALLED TO HYDRAULIC SYSTEM WITH DYNASET INSTALLATION VALVE

Turn the generator on and ensure that the hydraulic flow is at least at nominal level. When the hydraulic flow level is on the proper level, set the frequency by adjusting the RPM-cartridge with following instructions.

- 1.Loose the locknut A.
- 2.Make the adjustment by adjusting screw B according to the readings of frequency meter. Due to the response time make only small adjustments at a time and wait for the generator to level its speed before turning the screw B more. Do not make more than quarter revolution turns at the time!
- 3. When the frequency has reached the required level, tighten the locknut A to a moment of 10 Nm.



Picture 40: Adjusting the RMP-cartridge

If a frequency measurement option is not available, adjustments can be made by measuring the output voltage.



WHEN THE HG HYDRAULIC GENERATOR IS INSTALLED TO HYDRAULIC SYSTEM WITHOUT DYNASET INSTALLATION VALVE

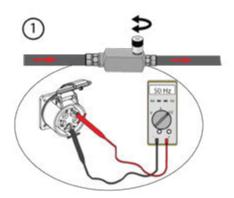


ATTENTION!

Only adjust with these instructions when the HG Hydraulic Generator is installed to a hydraulic system without DYNASET installation valve. Otherwise you may damage your HG Hydraulic Generator doing the following procedure.

Primarely adjust the base machine's hydraulic flow to the required, nominal level before making any adjustment to the RPM-cartridge. If the voltage is still out of the range, adjust the RPM-cartridge with the following instructions.

1. Adjust the hydraulic flow until the frequency achieves the value of 50 Hz. Follow the readings on the True RMS multimerter.



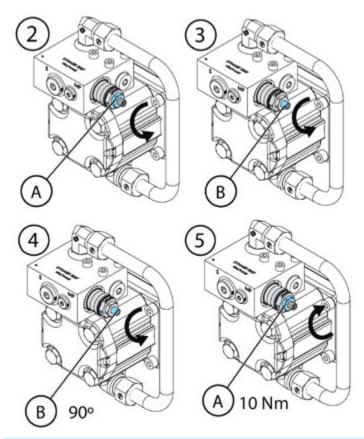
Picture 41: Adjusting the RPM-cartridge without installation valve 1

If the adjusting does not effect on the frequency, there is a feed problem in the base machine's hydraulic system that has be fixed before continuing the adjustments.

If thefrequency does change when the adjustments are made to the hydraulic flow, continue with the following instructions.

- 2. Loose the locknut A.
- 3. Turn the adjusting screw B counter-clockwise until it starts to control the flow.
- 4. Then turn the screw B counter-clockwise for a another guarter of revolution.
- 5. Lock the setting with the locknut A tightening it to 10 Nm.





Picture 42: Adjusting the RPM-cartridge without installation valve 2



6.6. TROUBLESHOOTING

Performing the maintenance tasks requires a qualified hydraulic mechanic or/and electrician. Please, contact DYNASET authorized workshop or dealer for more maintenance information.

FAILURE	REASON	CORRECTIVE ACTION		
LOW OUTPUT VOLTAGE AT NO LOAD	Poor contact in electric system.	Check all internal contacts and wirings of the generator. Check and clean brushes and slip ring		
	Excitation rectifier's failure.	Trace the failure and replace the rectifier. (with Compound or Capasitor voltage regulator)		
		Replace the capacitor (HG3,5 HG5,0).		
OUTPUT VOLTAGE < 20Vac	Voltage regulator's failure.	Check and adjust the air gap of the compound regulator. Replace if broken.		
		Check and adjust or replace the electronic regulator. HG with AVR		
	Insufficient residual magnetism.	Use external 12 V DC battery for 1 - 2 sec. to magnetise the rotor (HG3,5 HG5,0).		
LOW OUTPUT VOLTAGE AND FREQUENCY AT LOAD	The generator is being overloaded.	Reduce the load and check the current I (A) to ensure that the proper load is being applied.		
		If frequency is out of range, hydraulic system failure is concerned		
LOW FREQUENCY AT NO LOAD	Too low rotation speed.	Check whether the hydraulic flow and pressure are sufficient. Adjust RPM-cartridge if necessary.		
		Check the hydraulic motor for possible leakage. Replace the motor if necessary.		
LUCUEDEOUENCY AT		If frequency is out of range, hydraulic system failure is concerned		
HIGH FREQUENCY AT LOAD	Too high rotation speed.	Check whether the hydraulic flow and pressure are sufficient. Adjust RPM-cartridge if necessary.		



FAILURE	REASON	CORRECTIVE ACTION			
		Check generators hydraulics including automatic frequency control valve. Make an adjustment if necessary.			
OUTPUT VOLTAGE	Instable rotation speed of	Check that the hydraulic oil flow is constant.			
INSTABILITY	generator.	Check whether the hydraulic fluid flow and pressure are not excessive. Adjust when necessary.			
		Check the hydraulic motor for possible leakage. Replace the motor if necessary.			
FAILURE	REASON	CORRECTIVE ACTION			
LOW OUTPUT VOLTAGE AT LOAD	The generator is being overloaded.	Reduce the load and check the current (A) to ensure that the proper load is being applied.			
GENERATOR CONSUMES ABNORMAL AMOUNT OF HYDRAULIC FLUID	Failure of axial sealing of generators hydraulic motor. External indication - hydraulic oil outflow from ventilation grids.	Axial sealing of hydraulic motor broken by reason of excessive pressure in return line (T). Rebuild the return line (T). Maximum allowed pressure in return line is 5 bar. Replace axial sealing of generator's motor.			
	Oil leakage from hydraulic motor.	Hydraulic motor worn out and have to be replaced.			
GENERATOR CONSUMES ABNORMAL HYDRAULIC PRESSURE AT NO LOAD	Winding failure.	One ore more stator winding is in short circuit. Replace generator.			
A MILD ELECTRIC SHOCK FROM HYDRAULIC GENERATOR	Poor hydraulic generator grounding.	Ensure proper grounding cable installation.			
ABNORMAL NOISE	Bearing failure.	Replace broken/worn bearing.			
FROM GENERATOR	Broken fan.	Replace broken/worn fan.			





7. MANUFACTURER'S LIMITED WARRANTY

1. Warranty coverage

All hydraulic accessories manufactured by DYNASET OY are subject to the terms and conditions of this limited warranty. Products are warranted to the original purchaser to be free from defects in materials or workmanship. Exclusions from warranty are explained in item Exclusions from warranty.

2. Beginning of warranty period

Warranty period begins from the delivery date of the product. Delivery is considered to be done on the date when installation has been accomplished or purchaser has taken the product in use. Product is considered as taken in use at the date when DYNASET OY has delivered the product to purchaser, unless separately agreed otherwise by written agreement.

3. Warranty period

Warranty period is twenty four (24) months based on maximum of 2000 hours usage during this time period. In cases where the system is provided complete with certain special components (e.g. drive unit), those components are considered as a subject to their manufacturer's warranty.

4. Warranty procedures

Immediately upon identifying a problem which purchaser believes to be a failure subject to the product's limited warranty, purchaser must contact primary to the seller of the product. Contact must be made as soon as possible, latest thirty (30) days after the problem was identified. Seller and/or manufacturer technical staff determines the nature of the problem primarily by phone or e-mail. Purchaser commits to give necessary information and to perform routine diagnostic procedures in order to determine the nature of the problem and necessary procedures.

5. Warranty repairs

If the product is found to be defective during the warranty period, DYNASET OY will, at its option, either repair the product, author it to be repaired at its authorized workshop or exchange the defective product. If the product must be repaired elsewhere than premises of DYNASET OY or authorized workshop, all costs excluded from this warranty (traveling and waiting hours, daily allowance, traveling expenses and uninstallation/reinstallation costs) will be charged from the purchaser.

If the problem is not covered by this limited warranty, DYNASET OY has the right to charge purchaser of troubleshooting and repairing.

6. Delivery terms of warranty repair

If the product is found possible to be defective under this limited warranty and it needs to be repaired, DYNASET OY gives Warranty Return Number (WRN). Items being returned must be shipped, at the purchaser's cost, adequately packed for shipment, to the DYNASET OY or to other location authored by DYNASET OY.

Shipment documents must contain:

Purchaser's name and contact information Receipt of original purchase WRN code Problem description



HYDRAULIC GENERATORS WARRANTY

7. Warranty of repaired product

Warranty period of the product repaired under this limited warranty continues to the end of original warranty period.

8. Exclusions from warranty

This warranty shall not apply to:

- Failures due to normal wear and tear, improper installation, misuse, abuse, negligence, purchaser selection of improper product to intended use, accident, improper filtration of hydraulic oil or intake water or lack of maintenance.
- Cost of maintenance, adjustments, installation or startup.
- Coating, hydraulic oil, quick couplings and interconnection hoses (internal or external to system assemblies).
- Products altered or modified in a manner not authorized by DYNASET OY in writing.
- Products which have been repaired during warranty period by others than DYNASET OY or its authorized workshop.
- Costs of any other damage or loss, whether direct, indirect, incidental, special or consequential, arising out of the use of, or the inability to use, the product.
- Telephone or other communications expense.
- Product that is used in exceptional conditions, considered to cause excessive wear and tear.
- Faults caused by nature phenomenon's like flood, thunder, etc.
- © DYNASET OY, all rights reserved



HYDRAULIC GENERATORS PRODUCT DISPOSAL

PRODUCT DISPOSAL 8.

Dispose and recycle all DYNASET products and their packaging in an environmentally responsible way.

Do not dispose used oils, electrical components, batteries or any other hazardous waste with normal waste. They are harmful for the environment and can be recycled for re-use.

Contact your local waste recycling facility for more information about recycling hazardous waste.



NOTE!

Always act according to the waste legislation, regulations and recommendations in waste disposal and waste recycling issued by your local authorities.



HYDRAULIC GENERATORS PRODUCT DISPOSAL



HYDRAULIC GENERATORS DECLARATION OF CONFORMITY

9. DECLARATION OF CONFORMITY

We hereby declare that the design and manufacture of the product stated below are in conformity with the provisions of the European Parliament and Councils on the harmonization of the laws of Member States on the safety of machines.

Machine directive 2006/42/EC

LVD directive 2014/35/EU

EMC directive 2014/30/EU

RoHS directive 2015/863

Applied conformity standards:

CEN EN ISO 4413: EN ISO 4413:2010 Hydraulic fluid power - General rules and safety requirements for systems and their components.

EN60204-1 Safety of machinery – Electrical equipment of machines.

Manufacturer: DYNASET Oy

Menotie 3, Fl-33470 Ylöjärvi, Finland

Product group: HYDRAULIC GENERATORS

Product: HG Hydraulic generator

If the device has been modified by someone other than the manufacturer or without the manufacturer's permission, this declaration is not valid

CE

Timo Nieminen R&D Manager Menotie 3, 33470

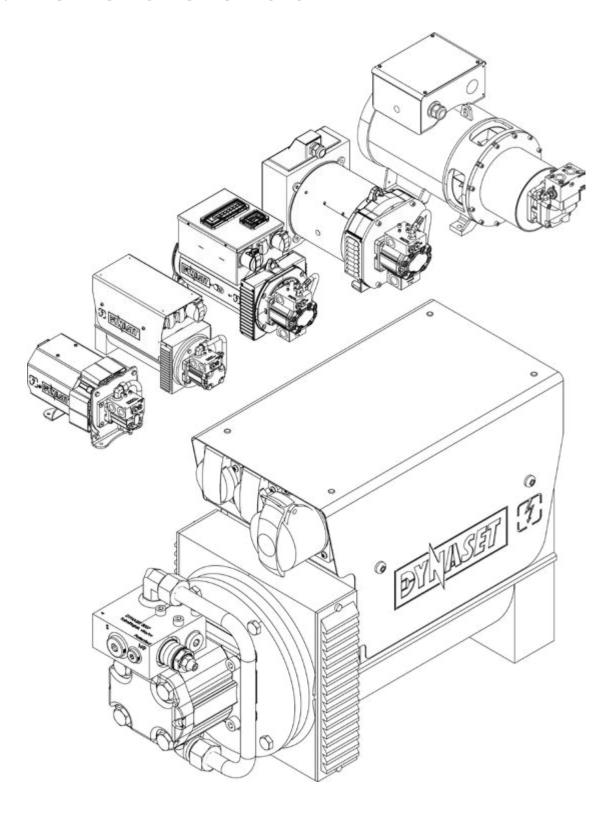
Ylöjärvi, Finland 01.07.2019

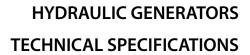


HYDRAULIC GENERATORS DECLARATION OF CONFORMITY



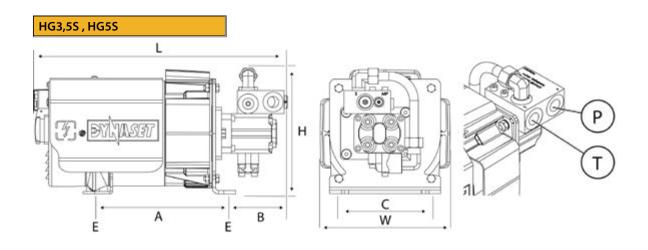
10. TECHNICAL SPECIFICATIONS

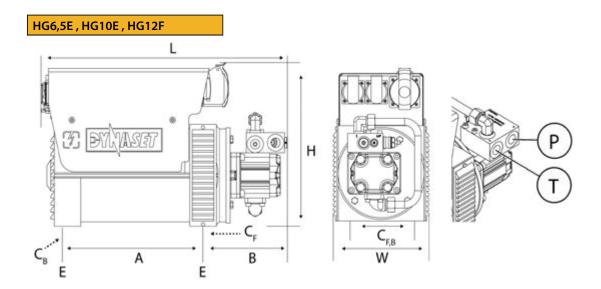


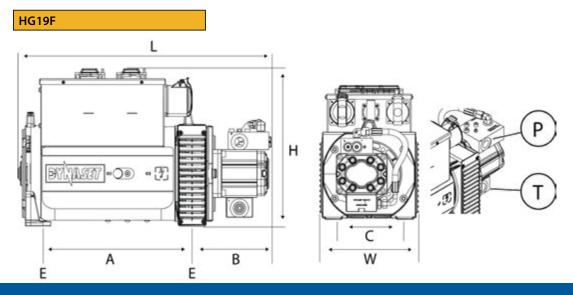




10.1. 50HZ IP23 SUPER COMPACT MODELS









DIMENSIONS & HYDRAULIC PORTS

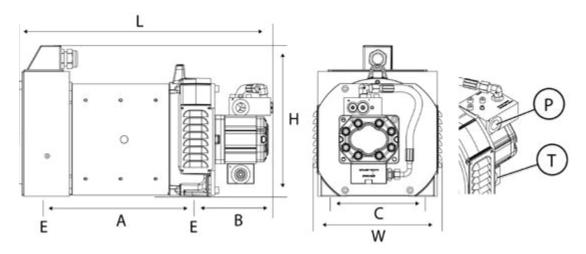
MODEL	DIMENSIONS, mm (in)								WEIGHT
	L	W	Н	Α	В	С	D	Е	kg (lbs)
HG3,5S-E230SE23-15-VF	423 (16.7)	220 (8.7)	217 (8.55)	224,5 (8.85	99 (3.9)	150 (5.9) "	-	Ø9 (0.4)	24 (53)
HG5S-E230SE23-21-VF	461 (18.1)	212 (8.3)	230 (9.0)	250 (9.8)	96 (3.8)	150 (5.9)	-	Ø9 (0.4)	29 (64)
HG6,5E-E400SS23-34-VF	508 (20)	212 (8.4)	326 (12.9)	282 (11.1)	178 (7.0)	F 160 (6.3) / R 110 (4.3)	-	Ø12 (0.5)	43 (95)
HG10E-E400SS23-49-VF	567 (22.3)	212 (8.4)	326 (12.9)	338 (13.3)	178 (7.0)	F 160 (6.3) / R 110 (4.3)	-	Ø12 (0.5)	57 (126)
HG12F-E400SS23-54-VF	587 (23.1)	290 (11.45)	352 (13.9)	345 (13.6)	184 (7.3)	200 (7.9)	-	Ø12 (0.5)	60 (132)
HG19F-E400SS23-63-VF	638 (25.1)	293 (11.5)	395 (15.6) /*331 (13)	390 (15.4)	185 (7.3)	220 (8.7)	-	Ø12 (0.5)	90 (198)
HG19F-E400SS23-79-VF	645 (25.4)	293 (11.5)	395 (15.6) /*331 (13)	390 (15.4)	193 (7.6)	220 (8.7)	-	Ø12 (0.5)	93 (205)

^{*} Cable model

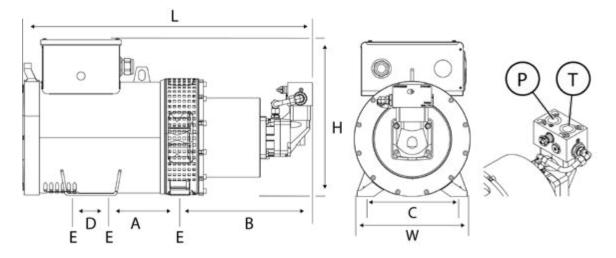
MODEL	PRESSURE LINE	RETURN LINE
	Р	Т
HG3,5S-E230SE23-15-VF	BSP 1/2"	BSP 1/2"
HG5S-E230SE23-21-VF	BSP 1/2"	BSP 1/2"
HG6,5E-E400SS23-34-VF	BSP 1/2"	BSP 1/2"
HG10E-E400SS23-49-VF	BSP 1/2"	BSP 1/2"
HG12F-E400SS23-54-VF	BSP 1/2"	BSP 1/2"
HG19F-E400SS23-63-VF	BSP 1/2"	BSP 1/2"
HG19F-E400SS23-79-VF	BSP 3/4"	BSP 1"



HG26G, HG35G



HG45C, HG65C, HG80C





MODEL	DIMENSIONS, mm (in)						WEIGHT		
	L	W	Н	Α	В	С	D	Е	kg (lbs)
HG26G-E400SS23-79-K	641 (25.3)	323 (12.7)	374 (14.7)	383 (15)	194 (7.7)	220 (8.7)	-	Ø14 (0.55)	100 (220)
HG35G-E400SS23-100-K	742 (29.2)	323 (12.7)	374 (14.7)	482 (19.0)	196 (7.8)	220 (8.7)	-	Ø14 (0.55)	132 (290)
HG45C-E400SS23-90-K	964 (38)	392 (15.4)	480 (18.9)	204 (8)	455 (17.9)	340 (13.4)	-	Ø18 (0.7)	279 (614)
HG65C-E400SS23-120-K	1069 (42)	392 (15.4)	480 (18.9)	309 (12.2)	455 (17.9)	340 (13.4)	120 (4.7)	Ø18 (0.7)	285 (627)
HG80C-E400SS23-180-K	1086 (42.8)	392 (15.4)	480 (18.9)	309 (12.2)	439 (17.3)	340 (13.4)	120 (4.7)	Ø18 (0.7)	279 (709)

MODEL	PRESSURE LINE	RETURN LINE
	Р	Т
HG26G-E400SS23-79-K	BSP 3/4"	BSP 1"
HG35G-E400SS23-100-K	BSP 3/4"	BSP 3/4"
HG45C-E400SS23-90-K	BSP 1"	BSP 1"
HG65C-E400SS23-120-K	BSP 1"	BSP 1"
HG80C-E400SS23-180-K	BSP 1"	BSP 1"



TECHNICAL SPECIFICATIONS

		HG3,5S- E230SE23- 15-VF	HG5S- E230SE23- 21-VF	HG6,5E- E400SS23- 34-VF	HG10E- E400SS23- 49-VF		
OUTPUT CHARACTERISTIC	cs						
Output power	kVA	3,5	5	6,5	10		
Output power at 140 bar	kVA	1.9	2.9	4.7	7.1		
Output Voltage*	V	230 VAC	230 VAC	230/400 VAC	230/400 VAC		
Nominal Current	Α	15,2 / -	21,7/-	14,2/9,4	21,7/ 14,4		
Frequency	Hz	50	50	50	50		
Power factor	cos φ	1	1	0,8	0,8		
Phase		1	1	1/3	1/3		
IP (NEMA)		23 (3)	23 (3)	23 (3)	23 (3)		
Voltage regulator		Capasitor	Capasitor	AVR	AVR		
Socket	1 phase / 3 phase / K cable	2/-/-	2/-/-	2/1/-	2/1/-		
HYDRAULIC POWER REQU	IREMENTS						
Flow min.	l/min (gpm)	18 (4.8)	23 (6.1)	37 (9.8)	52 (13.8)		
Flow max.	l/min (gpm)	23 (6.0)	35 (9.3)	55 (14.5)	78 (20.6)		
Pressure at nominal power output	bar (psi)	230 (3300)	170 (2450)	180 (2600)	180 (2600)		
Pressure max.	bar (psi)	250 (3600)	210 (3000)	210 (3000)	210 (3000)		
Pressure when unloaded	bar (psi)	30 (440)	30 (440)	35 (510)	40 (580)		
HYDRAULIC FLUID REQUIR	REMENTS						
Viscocity	cSt	10-200 / optimum 25-35					
Temperature**	°C (°F)	max. 70 (158)					
Filter ratio	μm	25 or better					
Cleanliness level	ISO 4406	19/17/14					
Cooling capacity requirements	kW	1,3	1,8	2,4	3,2		

Gallons are U.S. liquid gallons

VF = Model with F-type socket(s)

^{*} Models are also available by request for other 50 Hz voltage systems.

^{**} Depending on the hydraulic fluid.



		HG12F- E400SS23-	HG19F- E400SS23-	HG19F- E400SS23-		
		54-VF	63-VF	79-VF		
OUTPUT CHARACTERISTIC	S		100 11			
Output power	kVA	12	19	19		
Output Voltage*	V	230/400 VAC	230/400	230/400		
Output power at 140 bar	kVA	8.8	9	13		
Nominal Current	Α	26,1/ 17,3	41,4/27,4	41,4/27,4		
Frequency	Hz	50	50	50		
Power factor	cos φ	0,8	0,8	0,8		
Phase		1/3	1/3	1/3		
IP (NEMA)		23 (3)	23 (3)	23 (3)		
Voltage regulator		AVR	AVR	AVR		
Socket	1 phase / 3 phase / K cable	2/1/-	1/2/-	1/2/-		
HYDRAULIC POWER REQUI	REMENTS					
Flow min.	l/min (gpm)	56 (14.8)	66 (17.4)	83 (21.9)		
Flow max.	l/min (gpm)	84 (22.2)	99 (26.2)	113 (29.9)		
Pressure at nominal power output	bar (psi)	180 (2600))	250 (3600)	190 (2750)		
Pressure max.	bar (psi)	210 (3000)	260 (3750)	280 (4000)		
Pressure when unloaded	bar (psi)	30 (440)	40 (580)	30 (440)		
HYDRAULIC FLUID REQUIR	EMENTS					
Viscocity	cSt	10-200 / optimum 25-35				
Temperature**	°C (°F)	max. 70 (158)				
Filter ratio	μm	25 or better				
Cleanliness level	ISO 4406	19/17/14				
Cooling capacity requirements	kW	3,9	4,6	4,6		

Gallons are U.S. liquid gallons

VF = Model with F-type socket(s)

^{*} Models are also available by request for other 50 Hz voltage systems.

^{**} Depending on the hydraulic fluid.



		HG26G- E400SS23- 79-K	HG35G- E400SS23- 100-K	HG45C- E400SS23- 90-K		
OUTPUT CHARACTERISTI	CS					
Output power	kVA	26	35	45		
Output power at 140 bar	kVA	13	16	15		
Output Voltage*	V	230/400 VAC	230/400 VAC	230/400 VAC		
Nominal Current	Α	56,3/37,5	75/50,5	97,4/64,9		
Frequency	Hz	50	50	50		
Poxer factor	cos φ	0,8	0,8	0,8		
Phase		1/3	1/3	1/3		
IP (NEMA)		23 (3)	23 (3)	23 (3)		
Voltage regulator		AVR	AVR	AVR		
Socket	1 phase / 3 phase / K cable	-/-/K	-/-/K	-/-/K		
HYDRAULIC POWER REQU	IREMENTS					
Flow min.	l/min (gpm)	83 (21.9)	103 (27.2)	93 (24.6)		
Flow max.	l/min (gpm)	113 (29.9)	133 (35.1)	123 (32.5)		
Pressure at nominal power output	bar (psi)	250 (3600)	270 (3900)	370 (5350)		
Pressure max.	bar (psi)	280 (4000)	280 (4000)	420 (6100)		
Pressure when unloaded	bar (psi)	30 (440)	30 (440)	30 (440)		
HYDRAULIC FLUID REQUIR	REMENTS					
Viscocity	cSt	10-200 / optimum 25-35				
Temperature**	°C (°F)	max. 70 (158)				
Filter ratio	μm	25 or better				
Cleanliness level	ISO 4406	19/17/14				
Cooling capacity requirements	kW	6,1	7,8	12		

Gallons are U.S. liquid gallons

^{*} Models are also available by request for other 50 Hz voltage systems.

^{**} Depending on the hydraulic fluid.



		HG65C- HG80C- E400SS23-					
		120-K	180-K				
OUTPUT CHARACTERISTICS							
Output power	kVA	65	80				
Output power at 140 bar	kVA	22	29				
Output Voltage*	V	230/400 VAC	230/400 VAC				
Nominal Current	Α	140,7/93,8	173,2/115,4				
Frequency	Hz	50	50				
Power factor	cos φ	0,8	0,8				
Phase		1/3	1/3				
IP (NEMA)		23 (3)	23 (3)				
Voltage regulator		AVR	AVR				
Socket	1 phase / 3 phase / K cable	-/-/K	-/-/K				
HYDRAULIC POWER REQUIREMENTS							
Flow min.	l/min (gpm)	123 (32.5)	183 (48.4)				
Flow max.	l/min (gpm)	153 (40.4)	213 (56.3)				
Pressure at nominal power output	bar (psi)	360 (5221)	330 (4750)				
Pressure max.	bar (psi)	420 (6100)	420 (6100)				
Pressure when unloaded	bar (psi)	30 (440)	30 (440)				
HYDRAULIC FLUID REQUIREMENTS							
Viscocity	cSt	10-200 / optimum 25-35					
Temperature**	°C (°F)	max. 70 (158)					
Filter ratio	μm	25 or better					
Cleanliness level	ISO 4406	19/17/14					
Cooling capacity requirements	kW	16	24				

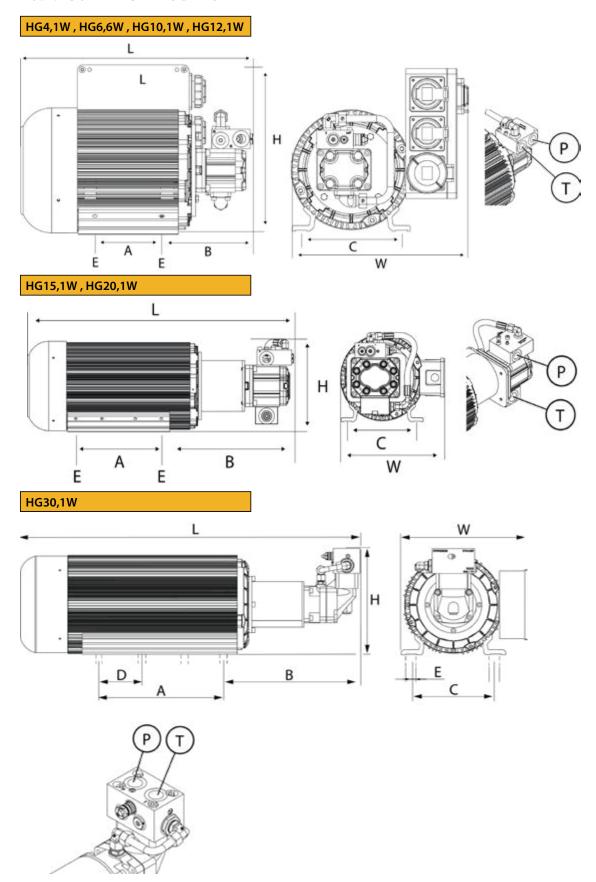
Gallons are U.S. liquid gallons

^{*} Models are also available by request for other 50 Hz voltage systems.

^{**} Depending on the hydraulic fluid.



10.2. 50HZ IP54 MODELS





DIMENSIONS & HYDRAULIC PORTS

VF-SOCKET MODELS

MODEL	DIMENSIONS, mm (in) WEIGHT								
	L	W	Н	Α	В	C	D	E	kg (lbs)
HG4,1W-E230SE54-25-VF	476 (18.7)	381 (15.0)	352 (13.9)	178 (7.0)	165 (6.5)	216 (8.5)	-	Ø11.5 (0.5)	43,5 (96)
HG6,6W-E400SS54-34-VF	458 (18.0)	379 (14.9)	354 (13.9)	178 (7.0)	140 (5.5)	216 (8.5)	-	Ø11,5 (0.5)	56,5 (125)
HG10,1W-E400SS54-49-VF	517 (20.4)	379 (14.9)	354 (13.9)	178 (7.0)	186 (7.3)	216 (8.5)	-	Ø11,5 (0.5)	68 (150)
HG12,1W-E400SS54-54-VF	519 (20.4)	449 (17.7)	391 (15.4)	178 (7.0)	188 (7.4)	216 (8.5)	-	Ø11,5 (0.5)	68 (150)
HG15,1W-E400SS54-63-VF	567 (22.3)	449 (17.7)	392 (15.5)	178 (7.0)	208 (8.2)	216 (8.5)	-	Ø11,5 (0.5)	98 (216)
HG20,1W-E400SS54-78-VF	800 (31.5)	449 (17.7)	392 (15.5)	278 (10.9)	389 (15.1)	216 (8.5)	-	Ø11,5 (0.5)	120 (265)

CABLE MODELS

MODEL	DIMENSIONS, mm (in) WEIGHT								
	L	W	Н	Α	В	С	D	Е	kg (lbs)
HG4,1W-E230SE54-25-K	476 (18.7)	334 (13.1)	261 (10.3)	178 (7.0)	165 (6.5)	216 (8.5)	-	Ø11,5 (0.5)	43,5 (96)
HG6,6W-E400SS54-34-K	478 (18.9)	334 (13.1)	261 (10.3)	178 (7.0)	167 (6.6)	216 (8.5)	-	Ø11,5 (0.5)	56,5 (125)
HG10,1W-E400SS54-49-K	518 (20.4)	332 (13.1)	261 (10.3)	178 (7.0)	186 (7.3)	216 (8.5)	-	Ø11,5 (0.5)	68 (150)
HG12,1W-E400SS54-54-K	519 (20.5)	332 (13.1)	260 (10.2)	178 (7.0)	188 (7.4)	216 (8.5)	-	Ø11,5 (0.5)	68 (150)
HG15,1W-E400SS54-63-K	567 (22.3)	332 (17.7)	261 (10.3)	178 (7.0)	208 (8.2)	216 (8.5)	-	Ø11,5 (0.5)	98 (216)
HG20,1W-E400SS54-78-K	800 (31.5)	323 (12.7)	268 (10.6)	278 (10.9)	389 (15.1)	216 (8.5)	-	Ø11,5 (0.5)	120 (265)
HG30,1W-E400SS54-90-K	1086 (42.8)	397 (15.6)	340 (13.4)	381 (15.0)	447 (17.6)	267 (10.5)	127 (5.0)	Ø14 (0.55)	185 (407)

MODEL	PRESSURE LINE	RETURN LINE
	Р	Т
HG4,1W-E230SE54-25-VF	BSP 1/2"	BSP 1/2"
HG6,6W-E400SS54-34-VF	BSP 1/2"	BSP 1/2"
HG10,1W-E400SS54-49-VF	BSP 1/2"	BSP 1/2"
HG12,1W-E400SS54-54-VF	BSP 1/2"	BSP 1/2"
HG15,1W-E400SS54-63-VF	BSP 1/2"	BSP 1/2"
HG20,1W-E400SS54-78-VF	BSP 3/4"	BSP 1"
HG30,1W-E400SS54-90-K	BSP 1"	BSP 1"



TECHNICAL SPECIFICATIONS

		HG4,1W- HG6,6W- E230SE54- E400SS54- 25-VF 34-VF		HG10,1W- E400SS54- 49-VF	HG12,1W- E400SS54- 54-VF			
OUTPUT CHARACTERISTICS								
Outputpower	kVA	4,1	6,6	10,1	12,1			
Output Voltage	V	230 VAC	230/400 VAC	230/400 VAC	230/400 VAC			
Nominal Current*	Α	17,8 / -	14,3/9,5	21,7/ 14,6	26,1/ 17,5			
Frequency	Hz	50	50	50	50			
Phase		1	1/3	1/3	1/3			
IP (NEMA)		54 (4)	54 (4)	54 (4)	54 (4)			
Voltage regulator		AVR	AVR	AVR	AVR			
Socket	1 phase / 3 phase / K cable	2/-/-	2/1/-	2/1/-	2/2/-			
HYDRAULIC POWER REQUIREMENTS								
Flow min.	l/min (gpm)	28 (7.4)	37 (9.8)	52 (13.7)	58 (15.6)			
Flow max.	l/min (gpm)	37 (9.7)	51 (13.4)	73 (19.2)	81 (21.3)			
Pressure at nominal power output	bar (psi)	140 (2000)	180 (2600)	180 (2600)	200 (2900)			
Pressure max.	bar (psi)	210 (3000)	210 (3000)	210 (3000)	210 (3000)			
Pressure when unloaded	bar (psi)	35 (510)	35 (510)	40 (580)	50 (730)			
HYDRAULIC FLUID REQUIREMENTS								
Viscocity	cSt	10-200 / optimum 25-35						
Temperature**	°C (°F)	max. 70 (158)						
Filter ratio	μm	25 or better						
Cleanliness level	ISO 4406	19/17/14						
Cooling capacity requirements	kW	1,6	2,4	3,1	3,5			

Gallons are U.S. liquid gallons

VF = Model with F-type socket(s)

^{*} Nominal current 1~phase / 3~phase /phase must not exeed maximum load.

^{**} Depending on the hydraulic fluid.



		HG15,1W- HG20,1W- E400SS54-63-VF		HG30,1W- E400SS54-90-K			
OUTPUT CHARACTERISTICS							
Outputpower	kVA	15,1	20,1	30,1			
Output Voltage	V	230/400	230/400	230/400 VAC			
Nominal Current*	Α	32,6/ 21,8	43,7/ 29,0	65,2 / 43,3			
Frequency	Hz	50	50	50			
Phase		1/3	1/3	1/3			
IP (NEMA)		54 (4)	54 (4)	54 (4)			
Voltage regulator		AVR	AVR	AVR			
Socket	1 phase / 3 phase / K cable	2/1/-	2/1/-	-/-/K			
HYDRAULIC POWER REQUIREMENTS							
Flow min.	l/min (gpm)	65 (17.2)	82 (21.9)	95 (25.1)			
Flow max.	l/min (gpm)	85 (22.4)	97 (25.6)	120 (31.6)			
Pressure at nominal power output	bar (psi)	200 (2900)	200 (2900)	280 (4100)			
Pressure max.	bar (psi)	210 (3000)	210 (3000)	420 (6100)			
Pressure when unloaded	bar (psi)	35 (510)	50 (730)	50 (730)			
HYDRAULIC FLUID REQUIREMENTS							
Viscocity	cSt	10-200 / optimum 25-35					
Temperature**	°C (°F)	max. 70 (158)					
Filter ratio	μm	25 or better					
Cleanliness level	ISO 4406	19/17/14					
Cooling capacity requirements	kW	3,9	4,5	7,8			

Gallons are U.S. liquid gallons

VF = Model with F-type socket(s)

^{*} Nominal current 1~phase / 3~phase /phase must not exeed maximum load.

^{**} Depending on the hydraulic fluid.







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POWERED BY HYDRAULICS

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ELECTRICITY

HG Hydraulic Generator HGV POWER BOX Variable Hydraulic Generator System HGV Variable Hydraulic Generator System HWG Hydraulic Welding Generator HGG Hydraulic Ground Power Generator



HIGH PRESSURE WATER

HPW Hydraulic High Pressure Water Pump
HPW Hydraulic Power Washer
KPL High Pressure Street Washing Unit
HPW-DUST High Pressure Dust Suppression System
PPL High Pressure Pipe Cleaning Unit
HDF Hydraulic Drilling Fluid Pump
HPW-FIRE High Pressure Firefighting System
FP Firefighting Piercing Kit
JPL High Pressure Bin Washing System
HSP Hydraulic Submersible Pump



COMPRESSED AIR

HK Hydraulic Piston Compressor HKR Hydraulic Screw Compressor HKL Hydraulic Rotary Vane Compressor



VACUUM

HCF Hydraulic Centrifugal Fan HRVB Hydraulic Recycling Vacuum Bucket



MAGNET POWER

HMG PRO Hydraulic Magnet Generator MAG Lifting Magnet HMAG PRO Hydraulic Magnet



VIBRATION

HVB Hydraulic Vibra HVD Hydraulic Directional Vibra HRC Hydraulic Reversal Cylinder



POWER BOOSTING

HPI Hydraulic Pressure Intensifier HPIC Hydraulic Pressure Intensifier for Cylinder



KNOW-HOW

Hydraulic Power Take-off (PTO)
Installation Valves
HMV Hydraulic Modular Valve System
HHK Hydraulic Grinder
HV Hydraulic Winch & HVY Hydraulic Winch Unit
De-Icing Technology
HEU Hydraulic Expansion Unit
HPU Hydraulic Power Unit
HRU Hydraulic Rescue Unit

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